RESTRICTED

SERIAL No. 42

## GENERAL INFORMATION

INCLUDING DESCRIPTIONS AND TESTS OF ELECTRIC AUXILIARIES

TORPEDO BOAT DESTROYER No. 70

U. S. S. CRAVEN

INFORMATION RELATIVE TO ITEMS UNDER COGNIZANCE
OF THE BUREAU OF CONSTRUCTION AND REPAIR
NAVY DEPARTMENT

## GENERAL INFORMATION

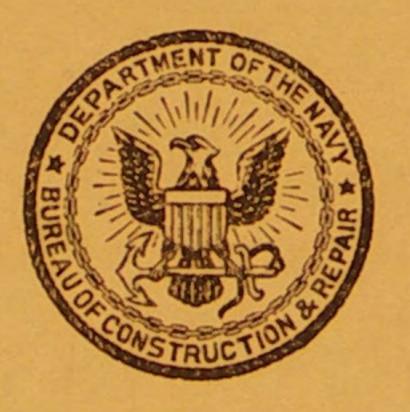
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TORPEDO BOAT DESTROYER No. 70

# U.S.S. CRAVEN

Information relative to items under cognizance of Bureau of Construction and Repair Navy Department, Washington, D. C.

1921 Finished Plan No. 41



WASHINGTON
GOVERNMENT PRINTING OFFICE
1921

BUREAU OF SHIPS
NATIONAL ARCHIVES FILES

## INTRODUCTION.

#### HISTORICAL DATA.

Authorized by act of Congress	
Vessel built by	Nac 11 Nac 27 1 D. Mar. 3, 1915.
Contract signed Contract date of completion	Norfolk Navy Yard, Portsmouth, Va.
Contract date of completion  Keel laid	·····Oct. 20, 1915.
Vessel launched	T 20, 1917.
	L'Olim Omanian Lagunad
Date of delivery to Government.	OFOR OF 1-O
Laco of original proliminary trial	
Vessel commissioned	Oct 19 1918
DIMENSIONS AND DISTANCE	
Length over all	
Length between perpendiculars	310 foot 0 inch
Dicaden, morded	30 foot 7 inches
Breadth, over guards	
Depth, molded at side (frame No. 89)	
Depth, molded at center (frame No. 89)	
Tons per inch (8 feet ½ inch water line)	
Mean displacement, normal, mean draft 8 feet ½ inch, tons	
Wetted surface (8 feet ½ inch water line), square feet	9,720.
Coefficient block (designed 8 feet ½ inch water line)	0. 51.
Coefficient prismatic (designed 8 feet ½ inch water line)	0.60.
Coefficient water line (designed 8 feet ½ inch water line)	0.86.
Area of rudder, square feet	0.65.
Center of buoyancy (8 feet ½ inch water line) above bottom of keel, feet	4 CE
Center of buoyancy (8 feet ½ inch water line) forward of frame No. 89, feet	0.50
Transverse metacenter above C. B. (8 feet ½ inch water line), feet	2 50
Longitudinal metacenter above C. B. (8 feet ½ inch water line), feet	799
Center of gravity of water line abaft frame No. 89, feet	3 77
Center of gravity of full load water line abaft frame No. 89, feet	4 97
Frame spacing	
LONGITUDINAL DISTANCES	
Projection of stern at main deck, abaft after perpendicular	
Axis of rudder, forward of after perpendicular	
Forward end of straight keel, from forward perpendicular	
After end of straight keel, from after perpendicular	
Length of straight keel	
Forward end of bilge keel, from forward perpendicular	Port and starboard 108 feet 3 inches.
After end of bilge keel, from after perpendicular	d 92 feet 9 inches, port 114 feet 0 inches.
Frame No. 89 is aft of middle perpendicular	······································
Forward perpendicular to center of foremast, at main deck	$\dots \dots 91$ feet $10\frac{7}{16}$ inches.
Forward perpendicular to center of stack No. 1, at main deck	
Forward perpendicular to center of stack No. 2, at main deck	147 Section 1981 inch.
Forward perpendicular to center of stack No. 4, at main deck	707 feet 8½ inches.
Center of mainmast, at main deck, to after perpendicular	17 feet 9% inches.
Center of shaft struts forward of after perpendicular	20 ford 77:
Propellers, forward of after perpendicular	17 feet 4 inches.
	reconstruction of the second s

struts and steel

#### GENERAL INFORMATION.

### HEIGHTS ABOVE DESIGNER'S WATER LINE.

(8 feet 0 inch above base line or 8 feet 1/2 inch above bottom of keel, amidship.)

Bridge at center (frame No. 53)	
Bridge at center (frame No. 55)	21 feet 25% inches
Bridge at outboard ends (frame No. 53)	20 f + 05/: 1
Forward smokestack on center line	
Signal platform, port and starboard wings, 30 feet 7½ inches	At center line 29 feet 3½ inches.
Signal yard	
Radio:	

#### CONDITIONS OF LOADING.

Ship complete, ready for service in every respect, with full complement of officers and crew with their effects, and consumable load, is tabulated below, for Normal, Full, and Emergency conditions.

DESCRIPTION OF REAL PROPERTY.

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In the design of the vessel the mean draft corresponding to the "designer's water line," viz, foot-inches contemplates the condition of loading given under the heading "NORMAL."

Trin a	Norma		mal. Ful		Emergency.		
Kind.	Quantity.	Weight (tons).	Quantity.	Weight (tons).	Quantity (per cent).	Weight (tons)	
Hull and fittings. Steam engineering (dry). Steam engineering water. Reserve feed water. Battery. Ammunition and ordnance stores. Equipment and equipment stores. Outfit and stores. Officers and crew. Fuel oil.  Total		333. 7 31. 2 12. 3 40. 7		428.5 $333.7$ $31.2$ $18.5$ $40.7$ $36.3$ $27.5$ $53.0$ $14.9$ $260.0$	95	428. 333. 31. 30. 40. 36. 27. 65. 14. 276.	

Actual draft for normal load=8 feet 1½ inches. Actual draft for full load=8 feet 9 inches.

#### DESIGNED COMPLEMENT.

(Section X-3.) Officers: Commanding officer..... Wardroom officers..... Seaman branch: Chief boatswain's mate... Boatswain's mate, second class..... Coxswain.... Chief gunner's mates..... Gunner's mates, first class..... Gunner's mates, second class..... Chief quartermaster, navigating..... Quartermaster, first class..... Quartermasters, second class..... Artificer branch: Electrician, first class... Electricians, first class, radio..... Electrician, second class, radio..... Carpenter's mate, second class..... Artificer branch (engine-room force): Chief machinist's mates..... Machinist's mates, first class..... Machinist's mates, second class..... Chief water tender..... Water tenders..... Boilermaker..... Blacksmith.... Coppersmith..... Oilers..... Special branch: Yeoman, first class, commanding officer..... Yeoman, second class, engineer department..... Hospital steward..... Total..... Commissary branch: Ship's cook, first class..... Ship's cook, third class..... Messmen branch: Cabin steward..... Cabin cook..... Mess attendants..... RECAPITULATION. 

......22 feet 2 inches.
......39 feet 85% inches.
er line 29 feet 3½ inches.
......87 feet 8¼ inches.
......87 feet 8¼ inches.

ent of officers and d, Full, and Emer-

gner's water line," ling "NORMAL."

Emergency.

cent).	Weight (tons),
	428.5 333.7 31.2 30.2 40.7
95	36.3 27.5 65.2 14.9 276.7
	1, 284. 9

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#### VOICE TUBES.

(Section U-21.)

Voice tubes are installed to accomplish two general purposes, namely: General ship's service and fire control. Return electric calls with watertight push buttons, bells, annunciators, etc., are installed in connection with general ship's service. The fire-control system is not provided with calling appliances. The following table contains the principal data relative to points connected, size of tubes, type of mouthpiece, etc.:

-				po or mouriplece, e				
Serial No.	Size.	From—	Type of mouth-piece.	To—	Type of mouth- piece.	With return calls.	With- out re- turn calls.	Remarks.
1	$In.$ $2\frac{1}{2}$	Signal bridge, port and starboard.	2 N. W.	gine telegraph		}	×	
2	3	Bridge and engineer's stateroom.	N. W., W.T.	Forward and after engine rooms.	N. W 2 N. W	X		
3	$2\frac{1}{2}$	Bridge and pilot house.	N. W., N. C.	Wardroom	Meg	×		
4 5 6	3 3	Forward engine room. Bridge	N. W N. W	Fire room No. 1 & 2 Commanding officer's stateroom.	2 N. W N. C., W. T., Meg.	×		
7	3	Bridge	N. W	After steering station and steering engine room.	N. W., N. C.	····×		Omitted.
8	3	Bridge, port (at director).	N. W		2 S. O		×	Special outlet at tor- pedo tubes furnished by Bureau of Ord-
9	3	Bridge, starboard (at director).	N. W	Starboard torpedo tubes.	2 S. O		×	Do.
10	3	After steering station	N. W	Forward and after engine rooms.	N. W	×		
	3	stateroom.		do		×		
12		Bridge, port and star- board.		Antiaircraft gun No. 1.			THE WAY	
	3 3	Bridge (at wheel)	2 N. W. N. W.	Antiaircraft gun No. 2. Executive officer's stateroom and master gyro compass.	W. T., Meg Meg., N. C	····×		
16	$\begin{bmatrix} 2\frac{1}{2} \\ 3 \\ 3 \end{bmatrix}$	Forward engine room. After steering station Main radio room and chart house.	N. W	After engine room Steering engine room	N. C	X		
18	3	Forward spotter		Bridge at fire control; voice tube station and forward of chart house.	2 N. C			Call from spotter to bridge (forward of chart house).
19 20 .	3	Bridge (midship)	N. W				×	Omitted.
21		Bridge	N. W	Gun No. 1	Dk. O., Meg.	1 225		14 feet of metallic flexible tubing at each gun.
23	3  .	do	N. W	Gun No. 3	Dk. O., Meg. Dk. O., Meg. N. W., Dk.		××	Do. Do. Do.
25	3	Top of deck house		guns No. 3 and No.	O., Meg. 2 W. T., N. W., 2 Meg.		×	15 feet of metallic flexible tubing for each outlet.
26	3 .	do	N. W	form. After spotter	N. C		×	

In the above table the following abbreviations have been used for mouthpieces:

Symbol.	Symbol stands for—	In accordance with plan No. —
N. W W. T	Nose-covered mouthpiece, non-watertight Watertight nose-covered mouthpiece Hinged, covered, watertight mouthpiece Megaphone Special outlet furnished by Bureau of Ordnance Special deck outlet, watertight	C. & R. Plan No. 4051-A, Alt. 4. C. & R. Plan No. 4058-A, Alt. 4.

## DESCRIPTION OF STEERING GEAR.

The main steering arrangement is a right and left hand screw with traversing nuts directly connected by link rods to a crosshead, which is keyed to the rudder stock. The weight of the rudder is carried at the main deck. A bronze disk with graphite inserts floating between the casting at the main deck and the emergency tiller palm forms the thrust bearing. The upper end of the tube incasing the rudder stock is fitted with a stuffing box.

The engine is disconnected by operating the clutch handwheel which hauls the forward part of the clutch forward and disengages the clutch grabs, but does not haul the gears out of mesh. Before connecting up the clutch the helm indicating dials at the steering stand, at the engine trick wheel, and on the sliding sleeve should read alike. This will place the steering wheel approximately in position for coupling up, but before the clutch is driven home the corresponding numbers on the clutch grabs should register. This can be done expeditiously by leaving the hand-gear clutch connected, so that the engine-pinion clutch grabs may be rotated in either direction. During this operation close the steam cut-out valve.

Note.—Disconnect hand-gear train by slipping gears out of mesh before opening cut-out valve.

When the regular hand gear is in use, the large gear on the screw shaft in the engine train idles. The hand gear consists of two 60-inch handwheels connected to the screw shaft through a sliding gear. The screw shaft is a double thread,  $1\frac{1}{4}$  inches lead, and  $\frac{5}{16}$  inch in depth; 43.89 turns of the handwheels are required to put the rudder hard to hard, or 70 degrees. The engine is a 7 by 7 inch two-cylinder horizontal steering engine built by the Lidgerwood Manufacturing Co., of New York, N. Y. The operation of the engine by steam is controlled by means of a steel wire rope leading from a drum near the engine to a steering stand on the bridge; also from a similar drum at the engine to a steering stand on the after deck house.

The transmission lines leading to bridge and the line leading to the after deck house are entirely separate and can be thrown in or out by operating the clutch lever located on the drum shaft in the steering engine room. The engine may be controlled, aside from the wire rope transmissions, by a trick wheel installed on the engine direct. The trick wheel on the engine makes 8.24 turns hard to hard, or 70 degrees. The steering stand wheels make 13.73 turns hard to hard, or 70 degrees. Slack in the transmission ropes is eliminated by the after-drum tighteners. Any degree of tension desired can be obtained by shifting the rope drums in relation to the keeper plates. An emergency clamp is provided for the wire-rope transmission.

The emergency tiller is always in place on the main deck, and a relieving tackle can be used for steering or in place of a friction band.

The engine is fitted with a D.
The pipe guards in the are fitted with grease plug are fitted and frequently so all packed with heavy greas

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Intch on after end of rope-

TO STEER BY

Clutch on vertical shaft under

TO STEER BY

Shift sliding gear on transmis whitch on transmission (or s

Apply pipe diameter, inches.

Astronomy pressure, pounds.

Astronomy pressure, pounds.

Astronomy pressure, pounds.

Astronomy pressure, pounds.

Astronomy pipe diameter, inches.

Astronomy pipe diameter, inches.

Astronomy pipe diameter, inches.

Astronomy pipe diameter, inches.

Astronomy engine stops, degrees.

Astronomy of screw shaft from extreme stops of screw shaft from extreme stops of engine pinions, extreme

mans of steering stand wheels, 70 mans of trick wheel on engine, 70 mins of handwheel, 70 mins of handwheel, 70 mins where spur gear to engine pinio where we double thread), inches.

The district double thread, inches.

The district double stock, outside, inches inches of radder stock, outside, inches inches of radder stock, inside, inches inches of radder, square feet.

The district double stock, inside, inches inches of radder, square feet.

#### U. S. S. CRAVEN.

#### LUBRICATION.

The engine is fitted with a Detroit automatic oiler, which operates only when the engine is running. The pipe guards in the after quarters, incasing the transmission rope to after deck house, are fitted with grease plugs. The grease cups on traversing nuts and sleeves should be kept well filled and frequently screwed down. The ball and roller bearings to sheaves should be well packed with heavy grease at all times. The rudder thrust-bearing disk at main deck is graphite bushed.

### TO STEER FROM BRIDGE BY STEAM.

Clutch on forward end of rope-drum shaft out; sliding gear out of mesh; all other clutches in.

#### TO STEER BY STEAM FROM AFTER DECK HOUSE.

Clutch on after end of rope-drum shaft out; sliding gear out of mesh; all other clutches in.

## TO STEER BY STEAM FROM STEERING-ENGINE ROOM.

Clutch on vertical shaft under rope-drum shaft out; sliding gear on transmission (or screw) shaft out of mesh; clutch on transmission (or screw) shaft in.

#### TO STEER BY HAND FROM STEERING-ENGINE ROOM.

Shift sliding gear on transmission (or screw) shaft in mesh with hand-gear shaft and disconnect clutch on transmission (or screw) shaft.

#### STEERING-GEAR DATA.

Builders: Lidgerwood Manufacturing Co., of New York, N. Y.	
Type: Horizontal screw gear, double-thread horizontal steam engine.	
Number of cylinders	2
Diameter of cylinders, inches	7
Stroke of pistons, inches	7
Working steam pressure, pounds	200
Designed to withstand full boiler pressure, pounds	265
Steam supply pipe diameter, inches	2
Steam exhaust pipe diameter, inches	21
Angle of steering engine stops, degrees	35
Angle of rudder stops, degrees	40
Revolutions of screw shaft from extreme right to extreme left, 70°	
Revolutions of engine pinions, extreme right to extreme left, 70°	
Revolutions of steering stand wheels, 70°	13. 73
Revolutions of trick wheel on engine, 70°	8. 24
Revolutions of handwheel, 70°	
Ratio of screw spur gear to engine pinion	
Lead of screw (double thread), inches	
Depth of Acme thread, inches	
Radius of rudder crosshead, inches	
Diameter of rudder stock, outside, inches	
Diameter of rudder stock, inside, inches	
Total area of rudder, square feet	
Area of balanced portion, square feet	The state of
nortee of the contract of the	

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lave been used for mouthpier

MATION.

C. & R. Std. Pl. No. 132,
C. & R. Std. Pl. No. 132,
C. & R. Plan No. 4051-1.
C. & R. Plan No. 4051-1.

C. & R. Plan No. 59447-1

## EERING GEAR.

ed to the rudder stock. The with graphite inserts floating is alm forms the thrust bearing ith a stuffing box.

clutch handwheel which haus in grabs, but does not haul then dicating dials at the steering and read alike. This will place it before the clutch is driven has ister. This can be done expensioned engine-pinion clutch grabs may steam cut-out valve.

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the engine by steam is controlled

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rating the clutch lever located at be controlled, aside from the ne direct. The trick wheel on the steering stand wheels make it is eliminated by the stained by shifting the rope drained by shifting the rope transfer ovided for the wire-rope transfer in deck, and a relieving tackled

## AMMUNITION HANDLING AND LOADING ARRANGEMENTS.

(Section U-2.)

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The torpedoes are handled over the side by means of the forward port and after starboard boat davits. Each of these two davits is fitted with a short horizontal boom supported by a wire rope lift, and the boom swings with the davit. A 1½-ton triplex chain hoist is fitted at the end of the boom. The torpedo is lifted out of the water by this hoist, the davit is swung inboard, and the torpedo transferred to a chain hoist on the trolley track by means of a special hook with double eye. The trolley tracks are 6 by 3.33 by 3.33 inch by 12.25 pounds. I beams run fore and aft and attached to the underside of the boat skid beams, one on each side of the ship. The trolley-chain hoists run the full length of these tracks and provide means for loading the torpedoes directly into the tubes. For transferrence across the ship, torpedo trucks are provided.

The torpedoes are normally stowed in the triple tubes, provision being made in the forward and after magazines, compartments A-112-M and D-105-M, for war heads. These war heads are handled in the magazines by a purchase hooked into pad eyes suitably located for that purpose.

For striking down the war heads and 4-inch 1-pounder antiaircraft and small-arms ammunition to the handling room and magazines forward, there is provided a pad eye, located on the bridge deck beam at frame 50 directly over the hatch in main deck, between frames 49-51. For the after magazines a portable davit is provided, stepped near the hatch in main deck, between frames 138-140.

Racks for ready-service ammunition for the 4-inch guns are provided in the vicinity of each gun, 27 rounds for the gun on the main deck forward and 28 rounds for each of the others. The ammunition is stowed in the racks in the tanks.

A locker for the stowage of four boxes of 1-pounder antiaircraft ammunition is located on the main deck, on the port side of smokestack No. 2, between frames 70-72.

A locker for the stowage of 10 rifles with bayonets fixed and 10 automatic pistols, together with the necessary ammunition in belts, for emergency use, is located on the main deck just forward of the ladder to the bridge, between frames 50-53.

#### DEPTH-CHARGE LAUNCHING GEAR.

This vessel has been fitted with a depth-charge launching gear, shown on Bureau of Ordnance plans Nos. 59039, 59021, and 59024, Norfolk Navy Yard Nos. 023496, 0233494, and 023455. The Mark I depth-charge releasing gear comprises, in general, a structural steel track or guide, suitably lengthened to carry 13 Mark II depth charges, a release trap in the rear end of the track, and a bridge control connected by cables with a trap-operating mechanism.

The object is to provide an apparatus which may be operated from the bridge to drop the depth charges over the stern of the vessel and also provide a safety storage for additional charges in position to be readily loaded into the trap.

The gears are built in pairs, one right and one left, and mounted on the starboard and port sides, respectively, the operating connection being inboard in each case. Each gear weighs complete approximately 1 ton.

A pedestal and hand crank is mounted on the outboard side of the bridge between frames 52 and 53 port and starboard, and connected to the gear by  $\frac{5}{16}$ -inch diameter steel wire rope leads carried through  $\frac{1}{2}$ -inch diameter brass pipes located under the main deck and outboard of No. 3 deck girder, providing a control by means of which an officer on the bridge may drop charges without losing the time necessary in transmitting signals. There are fitted in the pipe line oil-

#### GENERAL INFORMATION.

tight sheave boxes and where the rope changes direction there are provided sheaves inclosed in oiltight boxes. Lubrication is furnished the pipe through the top of the sheave boxes.

The releasing trap is arranged to carry two charges, which may be dropped one after the other by successive operations of either the control handle at the trap or the handle on the bridge.

A fin is provided at the rear of the trap, which wipes off the safety fork after a charge is released.

Turnbuckles are provided and take up any slack in the wire rope leads.

A pipe tunnel, made of 2-inch diameter brass pipe, port and starboard, has been fitted in the fuel-oil tanks between frames Nos. 125 and 135; the ½-inch pipes inclosing the wire-rope leads are carried through these tunnels.

#### LIST OF AMMUNITION STOWAGE.

(Section U-1.)

Type.	Compartment.	Total capacity.	Allow- ance.	Number in each box or tank.	Length.	Stowage sizes. (width).	Depth or diameter.	Weight of each box. or tank.
-inch 50-caliber cartridge	A-111M D-106M	308 166	} 400	$\left\{ \begin{array}{ccc} 1 \\ \dots \end{array} \right.$	Inches. 51.92	Inches.	Inches. 6.32 D	Pounds. 83.78
-pounder antiaircraft	A-110M	10	10	100	31.25	17	10.3	235
Do	D-106M	10	10	100	31.25	17	10.3	235
Warheads	A-112M	6	6				21 D	430
Do	D-105M	6	6				21 D	430
5-caliber ball, 1911	A-110M	5	1	2,000	16.25	12.75	7.625	110
.30-caliber dummy, 1906	A-110M	1	1	1,000	21.625	12.5	7.0	66
.30 caliber ball, 1898.	A-110M	1	1	2,000	17.125	12.45	11.75	00 7
.30-caliber ball, 1906, for rifle.	A 110M	4	2	1, 200	34.5	9	7.5	99.78
.30-caliber ball, 1906, for machine gun.	A-110M		20	800	34.5	9.5	8.25	100
.30-caliber blank, 1898	A-110M	20	30	800	34.5	9.5	8.25	44.5
Corpedo detonator	Main dock	4	2	1,000	19.75	13.125	8.0	9
mpulse primer	A_110M	6	0	94	438	$3\frac{3}{8}$	$3\frac{3}{8}$	2.5
uperneater tuses	A-110M	7	0 7	24	• • • • • • • • • • • • • • • • • • • •			3
rec cutters	A-119M	2	2	20		013		55
mpulse powder	A-110M	1	1	50	$32\frac{1}{2}$	$9\frac{13}{16}$	$7\frac{9}{32}$	58

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Caliber.

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?l inches, triple.....

the Colt's revolvers.....

§m.....

dor sailing launch...
aleboat.....
tor dory.....

of the cylinders).

#### BATTERY.

GUNS.

(Section A-5.)

ork after a charge is

	10H A-5.)					
Caliber.	Location.					
	Deck.	Frame.	Frame.			
-inch rapid-fire gun	Gun platform 78. starboard			1 2 3 4		
ANTIA	AIRCRAFT.					
-pounder automatic	Maindo	37, center line. 64½, port 58, starboard Port		1 2 1 2		
TORPE	DO TUBES.					
DoDo	do	140, starboard.		3		
SMA	LL ARMS.					
5-caliber Colt's revolvers	Hold	43–49 43–49				
DEPTH-CHARGE	PROJECTING GUN.					
3-inch Y gun	Top of after deck house.	151–152				
	OATS. tion U-5.)					
Name.			No.	Carrying capacity (each).		
24-foot motor sailing launch 24-foot whaleboat. 21-foot motor dory. 14-foot wherry. 10-foot punt. Life rafts (cylinders).			1 1	1 2 1		